

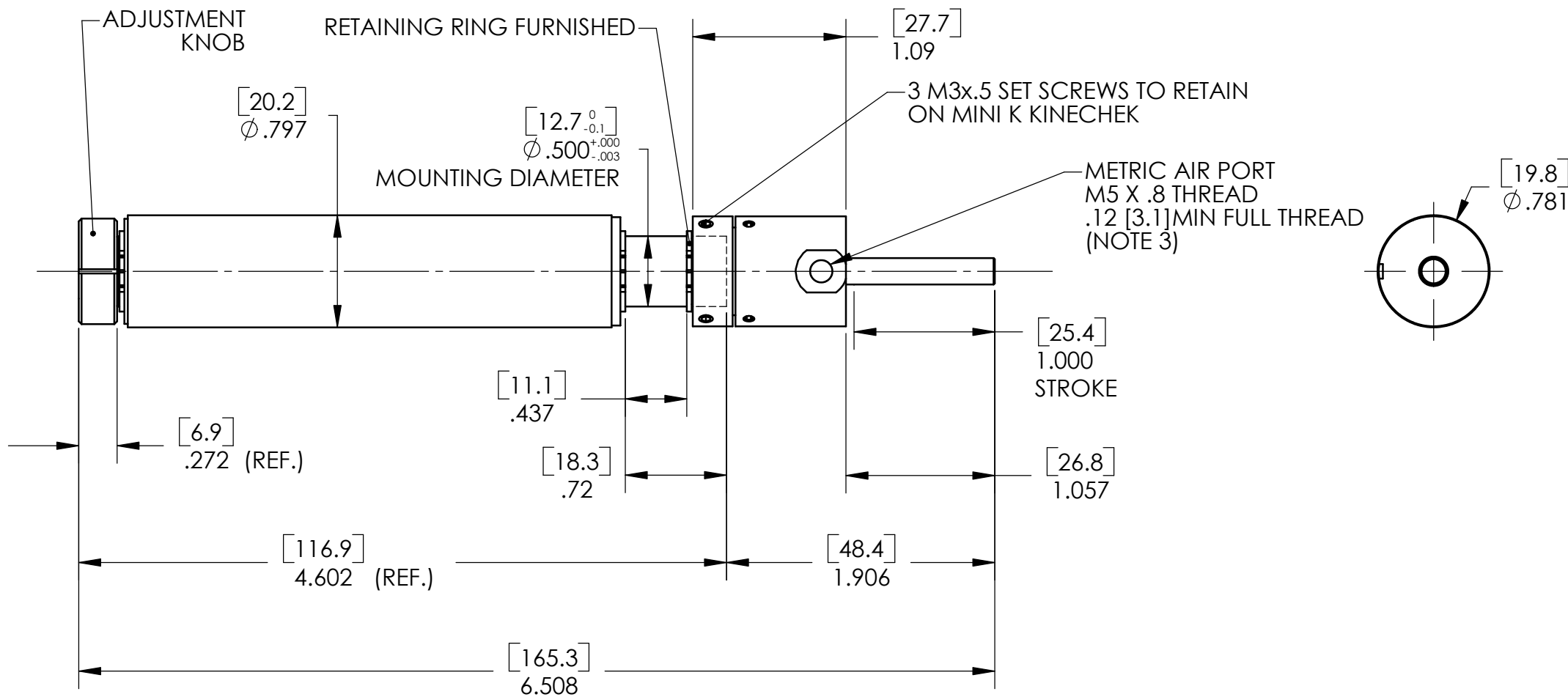
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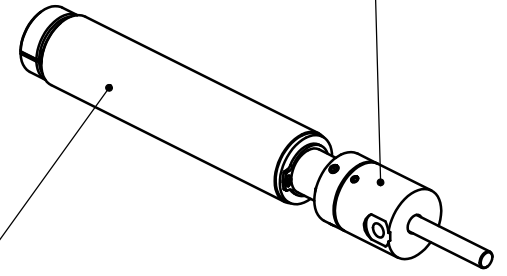
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C 116135

REVISIONS				
LET.	DESCRIPTION	DATE	BY	APPROVED
B	REDRAWN IN CAD PER ECO-0034	10/03/07	UG	JHA
C	DIMENSIONS CHANGED TO DUAL PER ECO-0036	11/02/07	UG	JHA




**A12019 PECKCHEK CONTROL (ORDER SEPARATELY)**



**MODEL 3222-19-1 MINI K KINECHEK WITH SPECIAL HARD ROD .781 IN LONGER THAN STANDARD**

- NOTES:**
- APPLICATION OF 50 TO 125 PSI AIR PRESSURE WILL RELEASE CLUTCH AND EXTEND PLUNGER ROD TO READY KINECHEK FOR NEXT OPERATION. MAINTAIN AIR PRESSURE UNTIL PLUNGER ROD HAS EXTENDED THEN REMOVE AIR PRESSURE FOR NEXT OPERATION.
  - A12019 PECKCHEK CONTROL MUST ONLY BE OPERATED WITH 3222-19-1 MINI K KINECHEK WITH HARDENED PLUNGER ROD. ROD HARDNESS ON STANDARD 3022-19-1 KINECHEK IS NOT SUFFICIENT FOR OPERATION WITH CLUTCH.
  - AIR FITTING MUST NOT BE ALLOWED TO BOTTOM OR OBSCURE AIR PASSAGE. THIS WILL RESTRICT THE AIR FLOW AND PREVENT RELEASE OF THE ROD.
  - CONTACT DESCHNER CORPORATION IF LONGER STROKES ARE REQUIRED.

UNLESS OTHERWISE NOTED		TYPE OF MATERIAL	DRAWN	DATE	PART NAME		<b>DESCHNER CORPORATION</b> SANTA ANA, CALIF.  <b>PART NO.</b> <b>116135</b> SHEET 1 OF 1
TOLERANCES ON FRACTIONAL ± 1/32 ANGULAR ± 1/2° DECIMAL .XX ± .010 .XXX ± .005		N/A	U. GEBHARD	10/03/07	MINI K (1" STROKE) 3222-19-1		
ALL MACHINE SURFACES TO BE 125µIN AS PER MIL-STD-10		HEAT TREATMENT	MECHANICAL		WITH A12019 PECKCHEK CONTROL		
ALL DIAMETERS TO BE CONCENTRIC WITHIN .005 F.I.R.		FINISH	PRODUCTION		APPROVED		
DO NOT SCALE DRAWING WORK TO DIMENSIONS ONLY			ELECTRICAL		SCALE	WEIGHT	
			MATL & SPEC		DO NOT SCALE DWG	APPROX. ACT.	



