

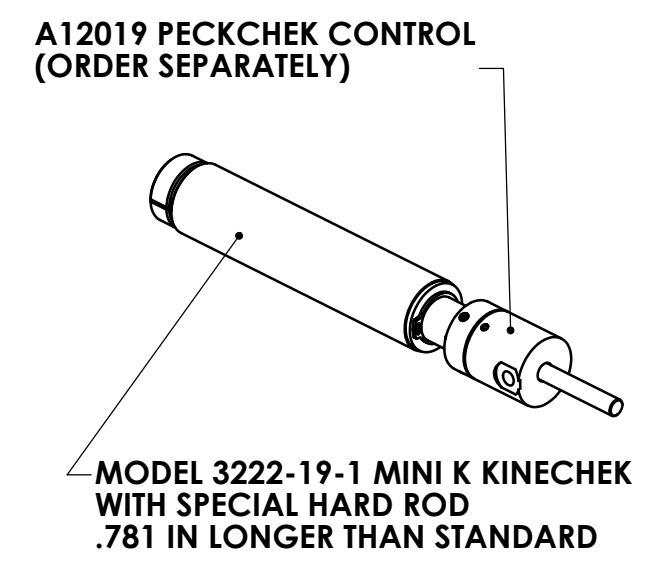
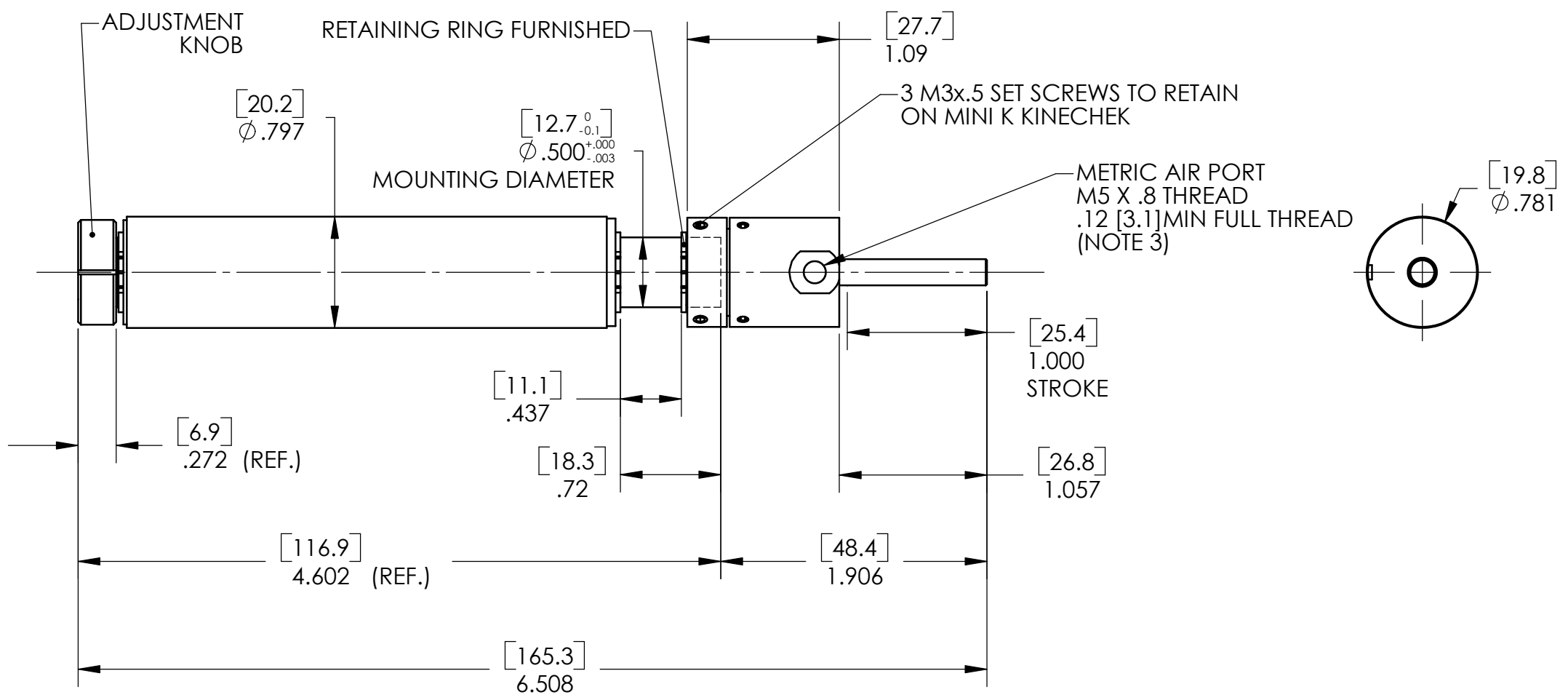
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C 116135

REVISIONS				
LET.	DESCRIPTION	DATE	BY	APPROVED
B	REDRAWN IN CAD PER ECO-0034	10/03/07	UG	JHA
C	DIMENSIONS CHANGED TO DUAL PER ECO-0036	11/02/07	UG	JHA



- NOTES:
- APPLICATION OF 50 TO 125 PSI AIR PRESSURE WILL RELEASE CLUTCH AND EXTEND PLUNGER ROD TO READY KINECHEK FOR NEXT OPERATION. MAINTAIN AIR PRESSURE UNTIL PLUNGER ROD HAS EXTENDED THEN REMOVE AIR PRESSURE FOR NEXT OPERATION.
 - A12019 PECKCHEK CONTROL MUST ONLY BE OPERATED WITH 3222-19-1 MINI K KINECHEK WITH HARDENED PLUNGER ROD. ROD HARDNESS ON STANDARD 3022-19-1 KINECHEK IS NOT SUFFICIENT FOR OPERATION WITH CLUTCH.
 - AIR FITTING MUST NOT BE ALLOWED TO BOTTOM OR OBSCURE AIR PASSAGE. THIS WILL RESTRICT THE AIR FLOW AND PREVENT RELEASE OF THE ROD.
 - CONTACT DESCHNER CORPORATION IF LONGER STROKES ARE REQUIRED.

UNLESS OTHERWISE NOTED		TYPE OF MATERIAL	DRAWN	DATE	PART NAME		DESCHNER CORPORATION SANTA ANA, CALIF.  PART NO. 116135 SHEET 1 OF 1
TOLERANCES ON FRACTIONAL $\pm 1/32$ ANGULAR $\pm 1/2^\circ$ DECIMAL .XX $\pm .010$.XXX $\pm .005$		N/A	U. GEBHARD	10/03/07	MINI K (1" STROKE) 3222-19-1		
ALL MACHINE SURFACES TO BE 125µIN AS PER MIL-STD-10		HEAT TREATMENT	MECHANICAL		WITH A12019 PECKCHEK CONTROL		
ALL DIAMETERS TO BE CONCENTRIC WITHIN .005 F.I.R.		FINISH	PRODUCTION		APPROVED		
DO NOT SCALE DRAWING WORK TO DIMENSIONS ONLY			ELECTRICAL		SCALE	WEIGHT	
			MATL & SPEC		DO NOT SCALE DWG	APPROX.	ACT.

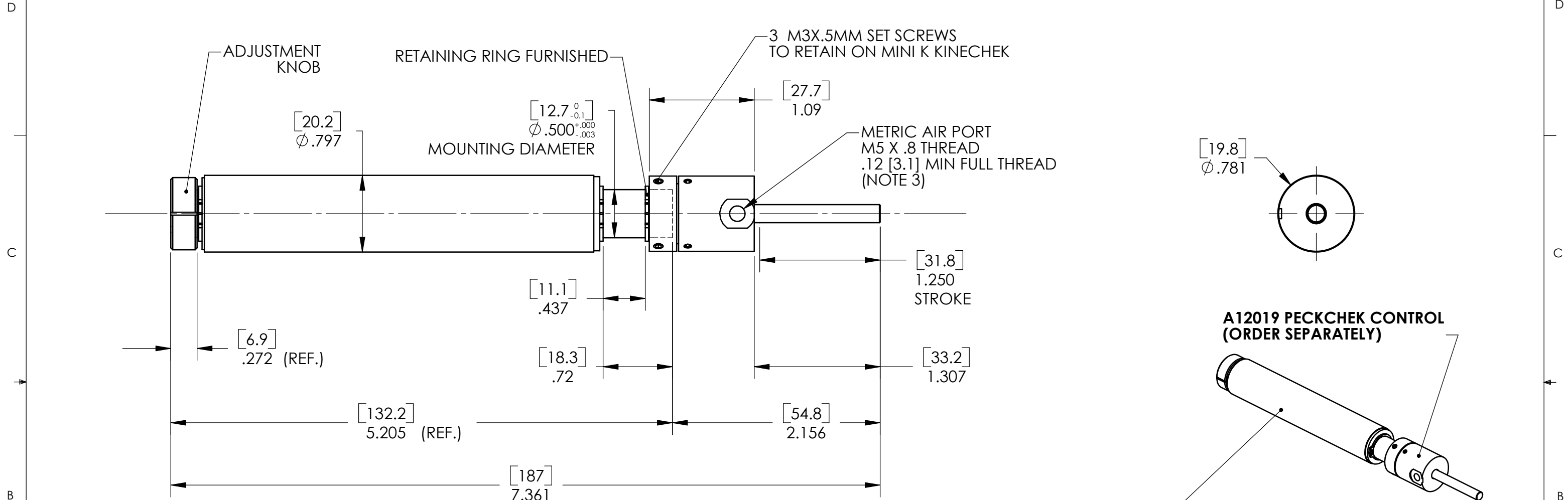
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E 116125

REVISIONS				
LET.	DESCRIPTION	DATE	BY	APPROVED
E	CHANGED TO DUAL DIMENSIONS PER ECO 0036	11/2/07	UG	JHA



NOTES:

- APPLICATION OF 50 TO 125 PSI AIR PRESSURE WILL RELEASE CLUTCH AND EXTEND PLUNGER ROD TO READY KINECHEK FOR NEXT OPERATION. MAINTAIN AIR PRESSURE UNTIL PLUNGER ROD HAS EXTENDED THEN REMOVE AIR PRESSURE FOR NEXT OPERATION.
- A12019 PECKCHEK CONTROL MUST ONLY BE OPERATED WITH 3222-19-1 1/4 MINI K KINECHEK WITH HARDENED PLUNGER ROD. ROD HARDNESS ON STANDARD 3022-19-1 KINECHEK IS NOT SUFFICIENT FOR OPERATION WITH CLUTCH.
- AIR FITTING MUST NOT BE ALLOWED TO BOTTOM OR OBSCURE AIR PASSAGE. THIS WILL RESTRICT THE AIR FLOW AND PREVENT RELEASE OF THE ROD.
- CONTACT DESCHNER CORPORATION IF LONGER OR SHORTER STROKES ARE REQUIRED.

UNLESS OTHERWISE NOTED	TOLERANCES ON	TYPE OF MATERIAL	DRAWN	DATE	PART NAME			DESCHNER CORPORATION SANTA ANA, CALIF.  PART NO. 116125 SHEET 1 OF 1
	FRACTIONAL ± 1/32	N/A	U.GEBHARD	10/03/07	MINI K (1 1/4" STROKE) 3222-19-1 1/4 WITH A12019 PECKCHEK CONTROL			
	ANGULAR ± 1/2°	HEAT TREATMENT	PRODUCTION					
	DECIMAL .XX ± .010 .XXX ± .005	FINISH	ELECTRICAL		APPROVED	SCALE	WEIGHT	
ALL MACHINE SURFACES TO BE 125µIN AS PER MIL-STD-10					DO NOT SCALE DWG	APPROX.	ACT.	
ALL DIAMETERS TO BE CONCENTRIC WITHIN .005 F.I.R.								
DO NOT SCALE DRAWING WORK TO DIMENSIONS ONLY								

FIRST USED ON			
	NEXT ASSEMBLY APPLICATION	NEXT ASSY. QUANTITY REQ'D ON	FINAL ASSY.

8 7 6 5 4 3 2 1

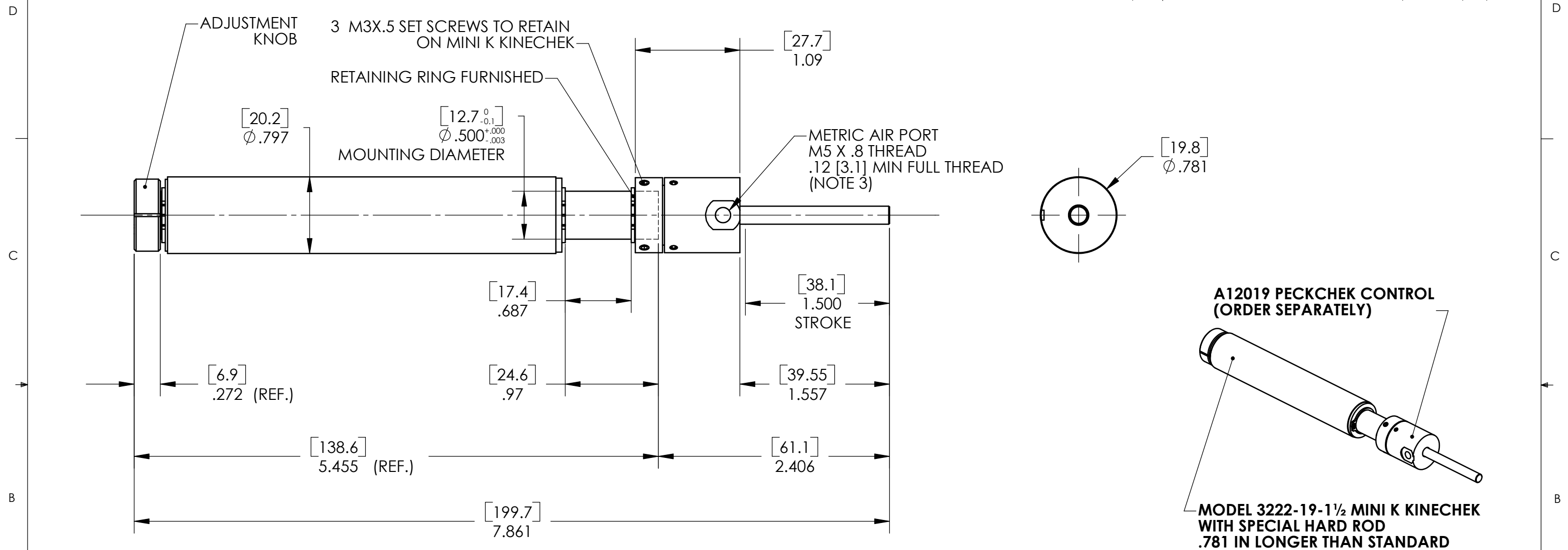
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A 116145

REVISIONS				
LET.	DESCRIPTION	DATE	BY	APPROVED
NC	NEW DRAWING	10/06/07	UG	TMR
A	UPDATED TO DUAL DIMENSIONS PER ECO-0036	11/02/07	UG	JHA



- NOTES:**
- APPLICATION OF 50 TO 125 PSI AIR PRESSURE WILL RELEASE CLUTCH AND EXTEND PLUNGER ROD TO READY KINECHEK FOR NEXT OPERATION. MAINTAIN AIR PRESSURE UNTIL PLUNGER ROD HAS EXTENDED THEN REMOVE AIR PRESSURE FOR NEXT OPERATION.
 - A12019 PECKCHEK CONTROL MUST ONLY BE OPERATED WITH 3222-19-1 1/2 MINI K KINECHEK WITH HARDENED PLUNGER ROD. ROD HARDNESS ON STANDARD 3022-19-1 KINECHEK IS NOT SUFFICIENT FOR OPERATION WITH CLUTCH.
 - AIR FITTING MUST NOT BE ALLOWED TO BOTTOM OR OBSCURE AIR PASSAGE. THIS WILL RESTRICT THE AIR FLOW AND PREVENT RELEASE OF THE ROD.
 - CONTACT DESCHNER CORPORATION IF SHORTER STROKES ARE REQUIRED.

UNLESS OTHERWISE NOTED	TYPE OF MATERIAL	DRAWN	DATE	PART NAME
TOLERANCES ON FRACTIONAL \pm 1/32 ANGULAR \pm 1/2° DECIMAL .XX \pm .010 .XXX \pm .005	N/A	U.GEBHARD	10/06/07	MINI K (1 1/2" STROKE) 3222-19-1 1/2 WITH A12019 PECKCHEK CONTROL
ALL MACHINE SURFACES TO BE 125µIN AS PER MIL-STD-10	HEAT TREATMENT	PRODUCTION		
ALL DIAMETERS TO BE CONCENTRIC WITHIN .005 F.I.R.	FINISH	ELECTRICAL		
DO NOT SCALE DRAWING WORK TO DIMENSIONS ONLY		MATL & SPEC		

FIRST USED ON	NEXT ASSEMBLY APPLICATION	NEXT ASSY. QUANTITY REQ'D ON	FINAL ASSY.

DESCHNER CORPORATION
 SANTA ANA, CALIF.

**PART NO.
116145**

APPROVED: _____ SCALE: DO NOT SCALE DWG WEIGHT: APPROX. _____ ACT. _____

SHEET 1 OF 1